


Date: Wednesday, 08/10/2008 9:56:20 AM
User: Linda Lacelle

Process Sheet

SPLIT-2

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LITTER ASSEMBLY
Job Number	: 42502		
Estimate Number	: 10301		
P.O. Number	:	Part Number	: D2370
This Issue	: 08/10/2008 S.O. No. :	Drawing Number	: D2370 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 40452	Material	:
Written By	: 	Due Date	: 15/10/2008 Qty: 4 Um: Each
Checked & Approved By	:		
Comment	: Est D 01.10.10 Changed D2484 nut for D3015-1 SM est E 06.12.12 ecn 888 ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		
<p>Comment: PURCHASING Issue p/o: 7336 C 28/10/08 Order: Model 12-2A undrilled with grey pad & black belts Supplier: Ferno Aviation (4) Letter of compliance required</p>		
2.0	D2370P	Litter Assembly
		
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Litter Assembly</p>		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		
<p>Comment: PACKAGING RESOURCE #1 Receive and inspect for transit damage Insure that letter of compliance is attached to w/o</p>		
4.0	QC6	DIMENSIONAL CHECK
		
<p>Comment: DIMENSIONAL CHECK S 08/12/02 (x2)</p>		
5.0	D2374	Stud
		
<p>Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Stud Pick: Qty Part Number Description Batch 4 D2374 Stud B 39041, 36593 x8 E 08/12/09</p>		

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Drawing Name: LITTER ASSEMBLY

Job Number: 42502

Part Number: D2370

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2378

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

4

D2378

Mounting Bolt

B36103

CP 08/12/09

7.0

D30151

Lock Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Lock Nut

Pick:

Qty

Part Number

Description

Batch

4

D3015-1

Lock Nut

B14710

CP 08/12/09

8.0

AN960JD416L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

Pick:

Qty Part Number

Description

Batch

4

AN960JD416L

Washer

M110002

CP 08/12/09

9.0

MS27039406

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Batch:

M109061

CP 08/12/09

10.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D2370

2-Drill 0.191" holes as per Dwg D2370

3-Replace lose rivets with screw per dwg D2370
Apply locktite

3-Deburr

CP 08/12/09 (2)



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Drawing Name: LITTER ASSEMBLY

Job Number: 42502

Part Number: D2370

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/12/09 (2)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

Rc 8/12/2 (2)

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/11 JA

Job Completion



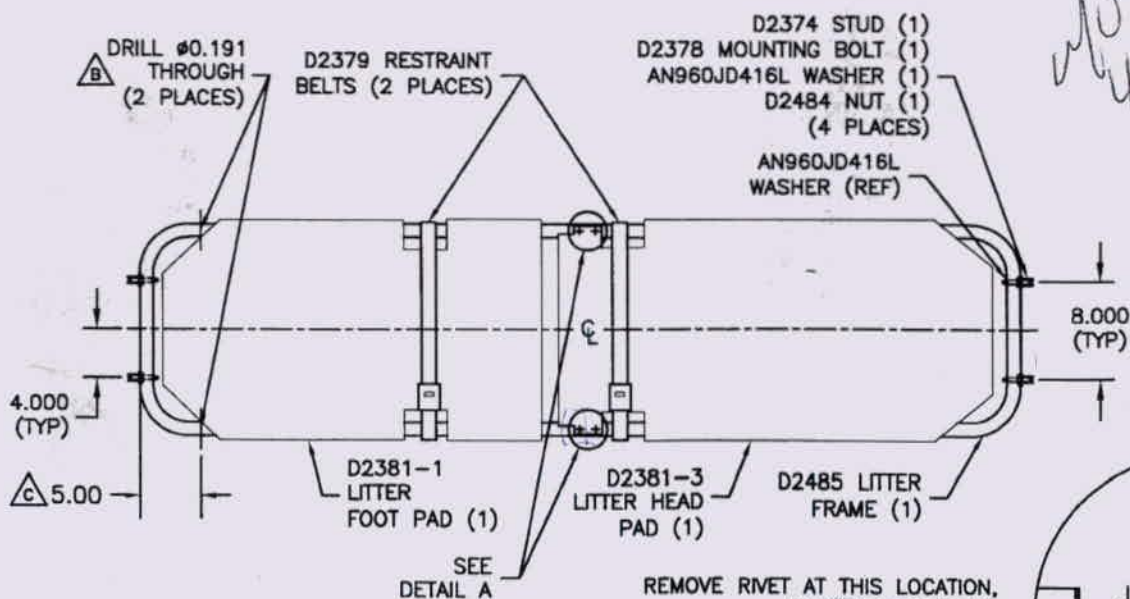
mf 08-12-11

DART

DESIGN KE	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED <i>[Signature]</i>	DRAWING NO. D2370	REV. C SHEET 1 OF 1
DATE 06.11.21		TITLE LITTER ASSEMBLY	SCALE NTS
A	95.02.20	NEW ISSUE	
B	98.06.09	ADDED $\phi 0.191$ HOLES	
C	06.11.21	ADD ALTERNATE FOR D2484, MS SCREWS, TAPPED HOLES, AND 5.00 WAS 5.34	

RELEASED06.12.05 *[Signature]*

D2370	Part No.	Description
X	D2370	LITTER ASSEMBLY
4	D2374	STUD
4	D2378	MOUNTING BOLT
2	D2379	RESTRAINT BELTS
1	D2381-1	LITTER PAD
1	D2381-3	LITTER PAD
4	D2484	NUT (OR D3015-1) $\triangle C$
1	D2485	LITTER FRAME
4	AN960JD416L	WASHER
2	MS27039-4-06	SCREW $\triangle C$

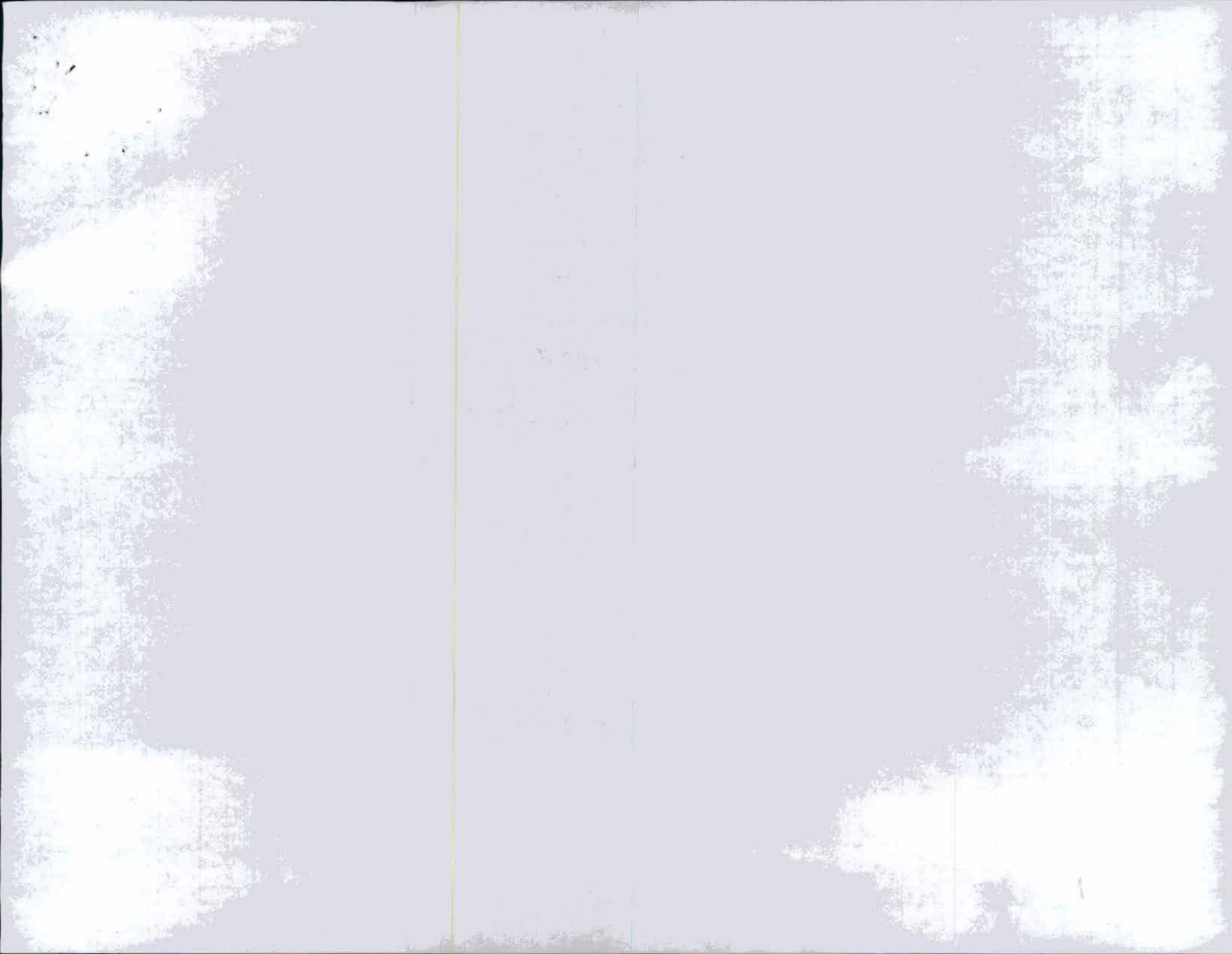
**NOTES:**

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE STATED
- 3) FINISH: NONE
- 4) TORQUE SCREWS TO 15-25 in-lb
- 5) REMOVE ALL SHARP EDGES 0.010 TO 0.020 MAX

REMOVE RIVET AT THIS LOCATION, ENLARGE HOLES TO $\phi 0.213$ (#3 DRILL) x 0.75 DEEP, TAP HOLE 1/4-28 UNF x 0.50 DEEP, SECURE PARTS WITH $\triangle C$ MS27039-4-06 SCREW (1) (2 PLACES)

DETAIL A
RIVET REPLACEMENT**Copyright © 1995 by DART AEROSPACE LTD**

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FERNO Aviation, INC.

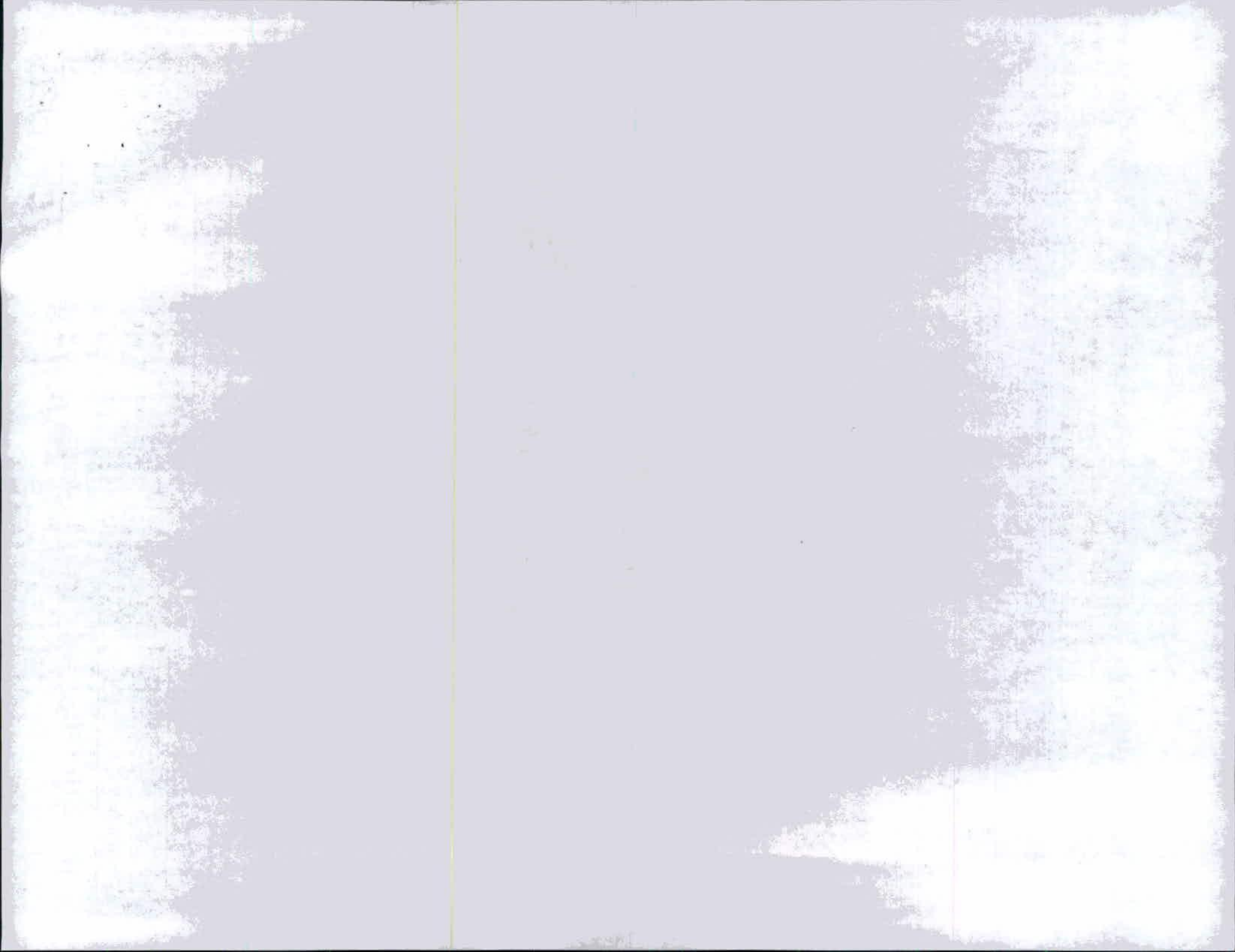
735-B Branch Drive
Alpharetta, GA 30004
Office 770.521.1005 Fax 770.521.0910
<http://aviation.ferno.com>

Packing Slip

DATE	PACKING SLIP NO.
11/26/2008	4254

SOLD/SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Linda L.

PO NO.	TERMS	REP	SHIP DATE	SHIP VIA	FOB
7336/7555	Net 30	CW	12/26/2008	FedEx	Alpharetta,GA
ITEM	DESCRIPTION			QTY ORD.	QTY DEL.
STFL3030-...	FAA Approved Patient Restrain , Black, Conforms to TSO 22G, ABISS Hardware.			12	12
These belts go with the 12-2's from PO# 7336 and 7555 that were drop shipped from the factory.					
S 06/12/12					



FERNO Aviation, INC.

735-B Branch Drive
Alpharetta, GA 30004
Office 770.521.1005 Fax 770.521.0910
<http://aviation.ferno.com>

Commercial Invoice

DATE	INVOICE NO.
11/26/2008	4254

SOLD/SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Linda L.

PO NO.	TERMS	REP	SHIP DATE	SHIP VIA	FOB
7336/7555	Net 30	CW	12/26/2008	FedEx	Alpharetta,GA
ITEM	DESCRIPTION		QTY	UNIT PRICE	AMOUNT
STFL3030-810	FAA Approved Patient Restraint, Black, Conforms to TSO 22G, ABISS Hardwar.		12	0.08333	1.00
	These belts go with the 12-2's from PO# 7336 and 7555 that were drop-shipped from the factory. Tracking # 7906 2854 3974				
				Total	\$1.00

ATTENTION CUSTOMS:
For Customs Purposes Only, No Commercial Value.
Items for promotional use only, NOT for re-sale

FERNO Aviation, INC.

735-B Branch Drive
Alpharetta, GA 30004
Office 770.521.1005 Fax 770.521.0910
<http://aviation.ferno.com>

Acknowledgment

DATE

11/12/2008

BILL TO ADDRESS

Dart Aerospace, Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Attn: Accounts Payable

SHIP TO ADDRESS

Dart Aerospace, Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Ref: PO 00007555

PO # O.

TERMS

REP

FOB

00007555

Net 30

CW

Alpharetta, GA

ITEM	DESCRIPTION	QTY	UNIT PRICE	DELIVERY (EST.)	TOTAL
12-2A (DART)	12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and 1 Black FAA approved patient restraints S/N: (HS Code 8803.30.00.00) Notes: 1. Ship Collect via Fed Ex	4	1,268.00	11/26/08	5,072.00
Thank you for your order!				Total	\$5,072.00



70 Weil Way ! Wilmington, OH 45177-9371 ! (937) 382-1451 ! FAX (937) 382-1191

Int'l FAX (937) 382-6569
Visit us at our web site: www.ferno.com

1 December, 2008

Certificate of Conformance

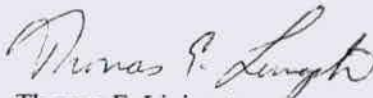
Manufacturer: Ferno-Washington Inc.
Manufacture Address: 70 Weil Way
Wilmington, Ohio USA
Order No. C-854504
Reference P.O. Ferno Aviation PO#: 5260
Dart Aerospace, LTD.
Model No. 12-2
Item Number: Ferno-Washington #
0163255 12-2 Stretcher Gray
Serial Nos. 08 101813, 08 101815, 08 101816, 08 101817, 08 101818
08 101819

S
05/12/02

I certify that the above referenced products are produced in accordance with applicable Ferno-Washington Inc. engineering standards using approved manufacturing methods and materials. The products have been inspected using approved test procedures and inspection criteria for Ferno-Washington medical devices.

Ferno-Washington Inc. is a registered manufacturer (Registration No. 1523574) with the United States Food and Drug Administration (FDA) as a manufacturer of medical devices, and the Quality Management System has been verified by the FDA to be in compliance to FDA's Code of Federal Regulations 21 Part 820.

Ferno-Washington, Inc. maintains a Quality Management System that fulfills the requirements of DIN EN ISO 9001:2000, ISO 13485:2003 and CMDCAS (Canadian Medical Devices Conformity Assessment System). Copies of Ferno-Washington, Inc.'s ISO 9001:2000 and ISO 13485 certificates issued by DQS GmbH are available upon request.


Thomas E. Livingston
Director of Quality



Canada Customs
and Revenue Agency

Agence des douanes
et du revenu du Canada

CANADA CUSTOMS INVOICE
FACTURE DES DOUANES CANADIENNES

Page 1 of 1
de 1

1. Vendor (name and address) - Vendeur (nom et adresse) Ferno International 70 Weil Way Wilmington, OH 45177		2. Date of direct shipment to Canada - Date d'expédition directe vers le Canada 11/26/08	
4. Consignee (name and address) - Destinataire (nom et adresse) Dart Aerospace, Ltd. 2170 Aberdeen Street Hawkesbury, Ontario, K6A1K7 CANADA		3. Other references (include purchaser's order No.) Autres références (inclure le n° de commande de l'acheteur) 7336/7555	
8. Transportation: Give mode and place of direct shipment to Canada Transport : Précisez mode et point d'expédition directe vers le Canada Bax Global: 37422324		5. Purchaser's name and address (if other than consignee) Nom et adresse de l'acheteur (s'il diffère du destinataire)	
		6. Country of transshipment - Pays de transbordement	
		7. Country of origin of goods Pays d'origine des marchandises	
		IF SHIPMENT INCLUDES GOODS OF DIFFERENT ORIGINS ENTER ORIGINS AGAINST ITEMS IN 12. SI L'EXPÉDITION COMPREND DES MARCHANDISES D'ORIGINES DIFFÉRENTES, PRÉCISEZ LEUR PROVENANCE EN 12.	
		9. Conditions of sale and terms of payment (i.e. sale, consignment shipment, leased goods, etc.) Conditions de vente et modalités de paiement (p. ex. vente, expédition en consignation, location de marchandises, etc.)	
		10. Currency of settlement - Devises du paiement	
11. Number of packages Nombre de colis 6	12. Specification of commodities (kind of packages, marks and numbers, general description and characteristics, i.e., grade, quality) Désignation des articles (nature des colis, marques et numéros, description générale et caractéristiques, p. ex. classe, qualité) * Stretcher Ambulance (KD)	13. Quantity (state unit) Quantité (précisez l'unité) 6	14. Unit price Prix unitaire 1,268.00
			15. Total \$7,608.00
18. If any of fields 1 to 17 are included on an attached commercial invoice, check this box Si tout renseignement relativement aux zones 1 à 17 figure sur une ou des factures commerciales ci-attachées, cochez cette case Commercial Invoice No. / N° de la facture commerciale CO854504		16. Total weight - Poids total Net 168#	
19. Exporter's name and address (if other than vendor) Nom et adresse de l'exportateur (s'il diffère du vendeur)		17. Invoice total Total de la facture \$7,608.00	
21. CCRA ruling (if applicable) - Décision de l'Agence (s'il y a lieu)		20. Originator (name and address) - Expéditeur d'origine (nom et adresse)	
23. If included in field 17 indicate amount: Si compris dans le total à la zone 17, précisez : (i) Transportation charges, expenses and insurance from the place of direct shipment to Canada Les frais de transport, dépenses et assurances à partir du point d'expédition directe vers le Canada (ii) Costs for construction, erection and assembly incurred after importation into Canada Les coûts de construction, d'érection et d'assemblage après importation au Canada (iii) Export packing Le coût de l'emballage d'exportation		22. If fields 23 to 25 are not applicable, check this box Si les zones 23 à 25 sont sans objet, cochez cette case <input type="checkbox"/>	
24. If not included in field 17 indicate amount: Si non compris dans le total à la zone 17, précisez : (i) Transportation charges, expenses and insurance to the place of direct shipment to Canada Les frais de transport, dépenses et assurances jusqu'au point d'expédition directe vers le Canada (ii) Amounts for commissions other than buying commissions Les commissions autres que celles versées pour l'achat (iii) Export packing Le coût de l'emballage d'exportation		25. Check (if applicable): Cochez (s'il y a lieu): (i) Royalty payments or subsequent proceeds are paid or payable by the purchaser Des redevances ou produits ont été ou seront versés par l'acheteur <input type="checkbox"/> (ii) The purchaser has supplied goods or services for use in the production of these goods L'acheteur a fourni des marchandises ou des services pour la production de ces marchandises <input type="checkbox"/>	

Dans ce formulaire, toutes les expressions désignant des personnes visent à la fois les hommes et les femmes.

